

RUSTEND® FISH OIL COMPOUND

RUSTEND® Fish Oil Compound is a special purpose high-penetration, corrosion inhibiting coating that cures to leave a clear pale straw film. The product is lead free.

AREAS OF USE

The product is formulated to be used in areas where access to a metal surface is difficult.

RUSTEND® Fish Oil Compound penetrates deeply through microscopic cracks and fissures in the metal surface and dries to clear pale straw film inhibiting further corrosion.

PREPARATION

PREVIOUSLY PAINTED SURFACES—Remove any loose, flaking paint. Remove all traces of dirt, dust and grease with mineral turpentine. Remove any rust by scraping, wire brush or sanding back to bare bright metal. If rust cannot be completely removed, then treat surfaces with a rust converter and allow to dry thoroughly.

UNPAINTED SURFACES—Scrape or grind off any mill scale, slag etc. Degrease surfaces with mineral turpentine. Treat any rust with a rust converter, fine sandpaper or wire brush.

APPLICATION

Thoroughly read the SDS before commencing any application.

NOTE: Obtain a 24 hr weather forecast.

Do NOT apply **RUSTEND® Fish Oil Compound**:

- I. If the surface or ambient temperature is above 35 °C or likely to be so during the drying period (at an air temperature of 35 °C, it would not be unusual to have a surface temperature of >50 °C)
- II. If the ambient temperature is below 5 °C,
- III. If the surface temperature is below 5°C,
- IV. If minimum temperature is forecast to be below 5 °C within 24 hours of application
- V. Do not apply if the relative humidity is above 85% or the surface temperature is less than 3 °C above dewpoint
- VI. Avoid painting in direct sunlight on hot days
- VII. Do not use in areas where extended ponding is likely to occur
- VIII. Do not apply a heavy film, as this can result in solvent entrapment and wrinkling.

All personnel participating in application must use appropriate personal protective equipment (PPE) to prevent contact with skin, eyes and breathing of vapours. A sun hat and sunscreen are also recommended if applying outdoors.

INSTRUCTIONS

1. Ensure adequate ventilation during use, particularly in confined spaces.
2. Stir **RUSTEND® Fish Oil Compound** thoroughly with a power mixer or a broad, flat stirrer prior to use.
3. Whilst this primer is supplied ready for use, it may be thinned with mineral turpentine only up to 50 mL/L.
4. Application by brush is the preferred method. Load brush liberally and probe into all visible access points to maximise penetration.
5. Apply a second coat of **RUSTEND® Fish Oil Compound** if required, only once the previous coat of **RUSTEND® Fish Oil Compound** is dry to the touch.
6. Do not apply to wet or damp surfaces, moisture trapped beneath the **RUSTEND® Fish Oil Compound** film will cause rust and corrosion.
7. Close the lid and seal firmly after use.

CLEAN UP

Wash all equipment whilst still wet with mineral turpentine.

Dried material may be difficult to remove.

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